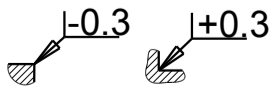


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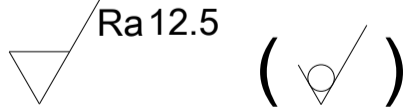
G	ISO 2768 General Tolerances			TS 12708 Steel Casting		
	Nom.	Size	Class	L mm	Ham	L
H	<1000	6,0	0,8			
	<630	4,0	0,7			
	<400	3,0	0,6			
	<250	3,0	0,4			
	100	2,0	0,3			
	40	1,5	0,2			
	<4000	2,0	0,4			
	<2000	1,2	0,4			
	<1000	0,8	0,3			
	<400	0,5	0,3			
I	ISO 2768 General Tolerances			TS 12708 Steel Casting		
	Nom.	Size	Class	L mm	Ham	L
	<1000	6,0	0,8			
	<630	4,0	0,7			
	<400	3,0	0,6			
	<250	3,0	0,4			
	100	2,0	0,3			
	40	1,5	0,2			
	<4000	2,0	0,4			
	<2000	1,2	0,4			
J	ISO 13920 Welded Construction			ISO 13920 Welded Construction		
	Nom.	Size	Class	L mm	m	K ±
	>20000	9,0	8,0			
	<20000	8,0	7,0			
	<16000	7,0	6,0			
	<12000	6,0	5,0			
	<8000	5,0	4,0			
	<4000	4,0	3,0			
	<2000	3,0	2,0			
	<1000	2,0	1,5			

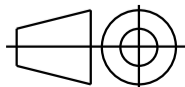
STEEL SHEETS NOTES:	
Thermal cutting - Classification of thermal cuts - Geometrical product specification and quality tolerances According to EN ISO 9013 - 231	
Hot-rolled steel plates 3 mm thick or above - Tolerances on dimensions and shape According to EN10029 - B	

Edge without dimension according to DIN ISO 13715



Technical Specifications	-					
Technical Document	-					
Fixture/Mould Asset ID.	-					
Coating/Heat Tre./Roughness	-					
Paint/Color	-					
Modf.No						
Modification Description						
Date						
Sign						



						S355J2 EN10025	5.5	
No	Parça Adı Designation Name of Item		Adet Qty.	Resim No / Norm Drawing No / Norm		Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
	ISO 1302 ISO 8015 EN 22553			General Tol.		ISO 2768 f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>		
	EN 15085-2 Certification Level CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/> CL4 <input type="checkbox"/>			Weld Pro. Cast Steel		ISO 13920 A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>		
	Approved	P.Farina			Scale	ISO 12708 Lm <input type="checkbox"/> Lr <input type="checkbox"/> Sm <input type="checkbox"/> Sr <input type="checkbox"/>		
	Checked	M.Borlo			1:1	<div>TUVASAS</div> <div>Turkish Wagon Industry</div>		
	Prepared	Marco Eid						
			Plate			EM20.24.09.30.025		
Typ	Date:02/07/2018							
13	14		15		16			
			Sheet:1/1			Size:A1	Rev:00	